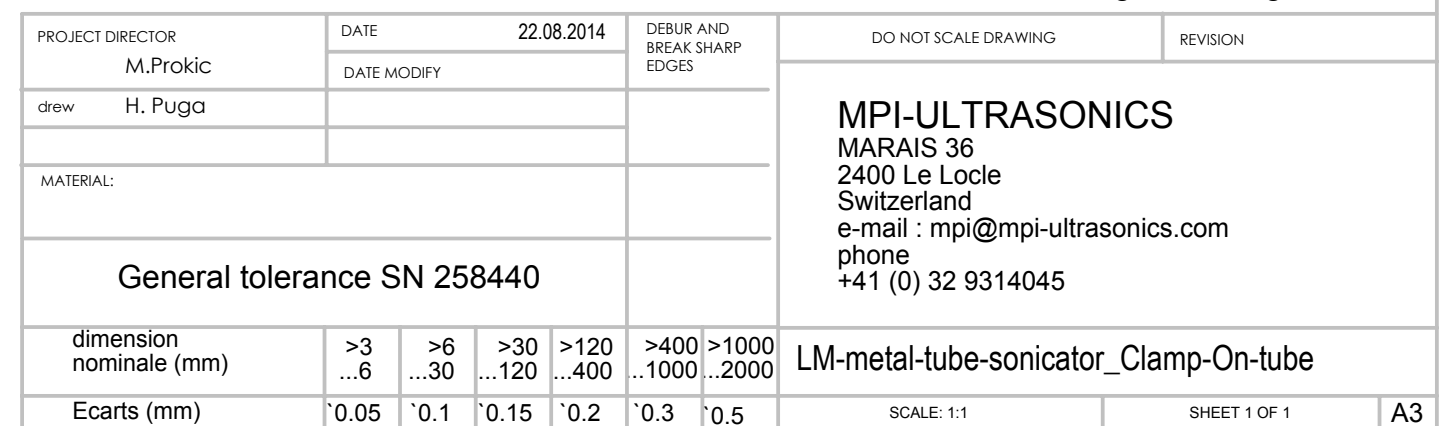


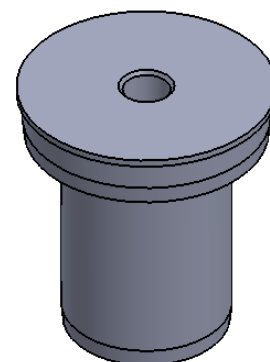
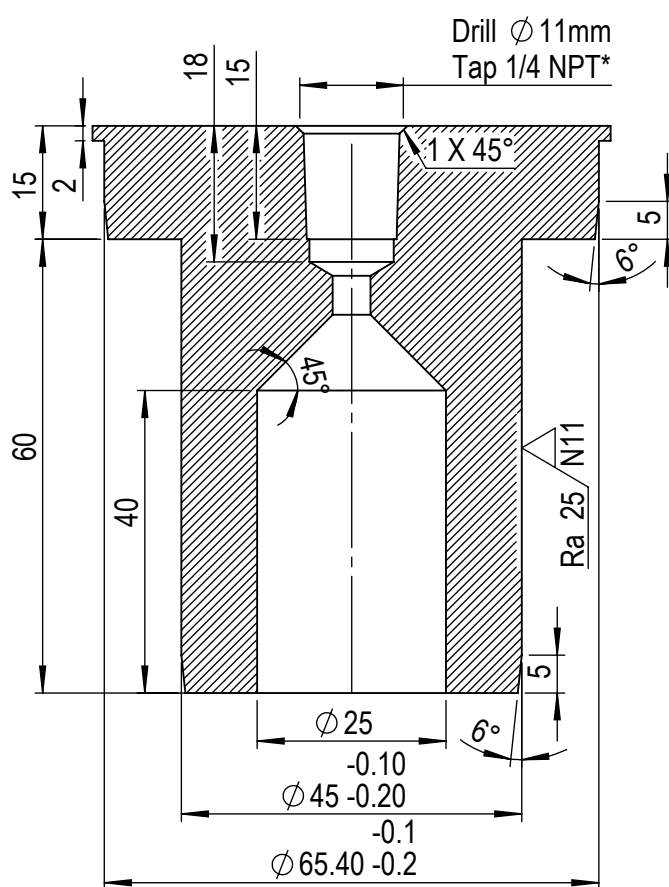
Enable 3D View

Enable 3D View



Enable 3D View

Enable 3D View



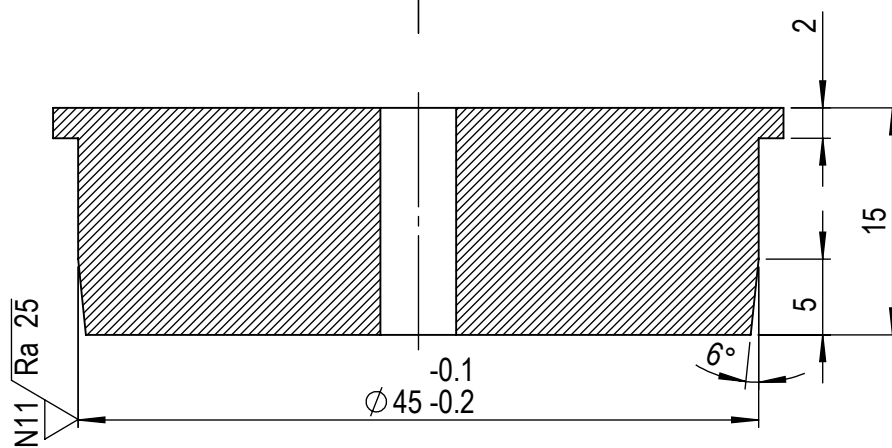
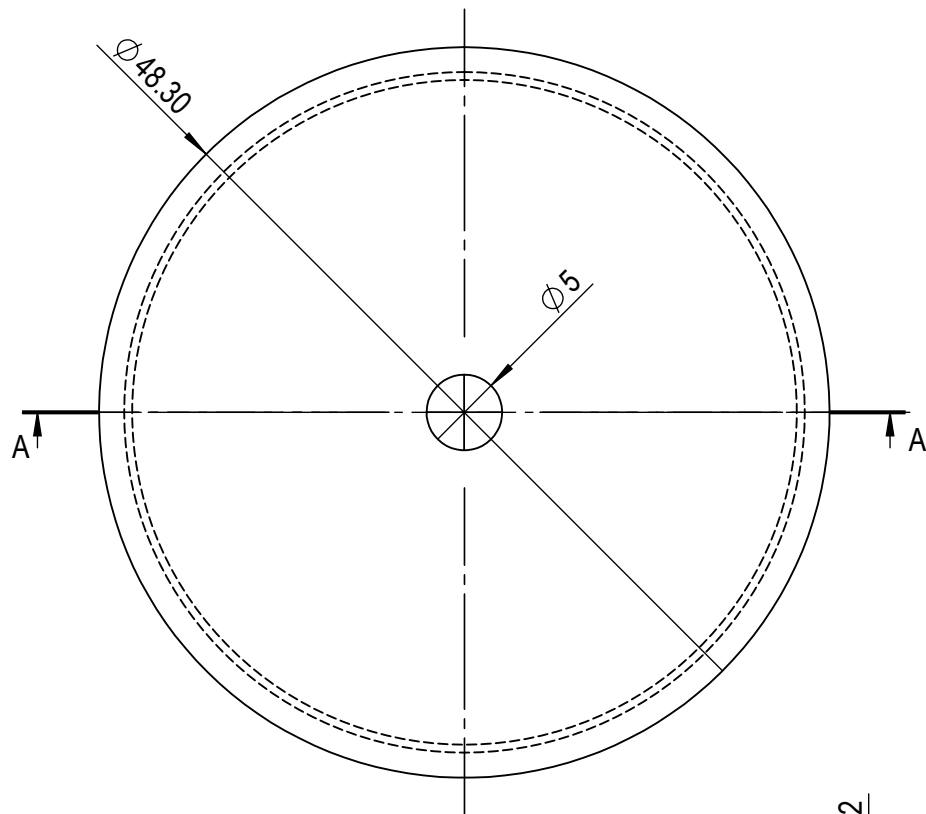
general angle 0,3...0,5

N8 / Ra 3.2

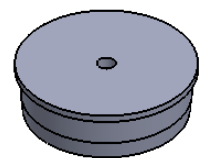
* 1/4 NPT Pipe Size, 18 Threads per Inch

PROJECT DIRECTOR M.Prokic		DATE 22.08.2014				DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		DATE MODIFY						MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
drew H. Puga											
MATERIAL: Inox											
General tolerance SN 258440								Bouchon-cooling			
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000				
Ecarts (mm)		`0.05	`0.1	`0.15	`0.2	`0.3	`0.5	SCALE: 2:1		SHEET 1 OF 1	
										A4	

Enable 3D View



SECTION A-A

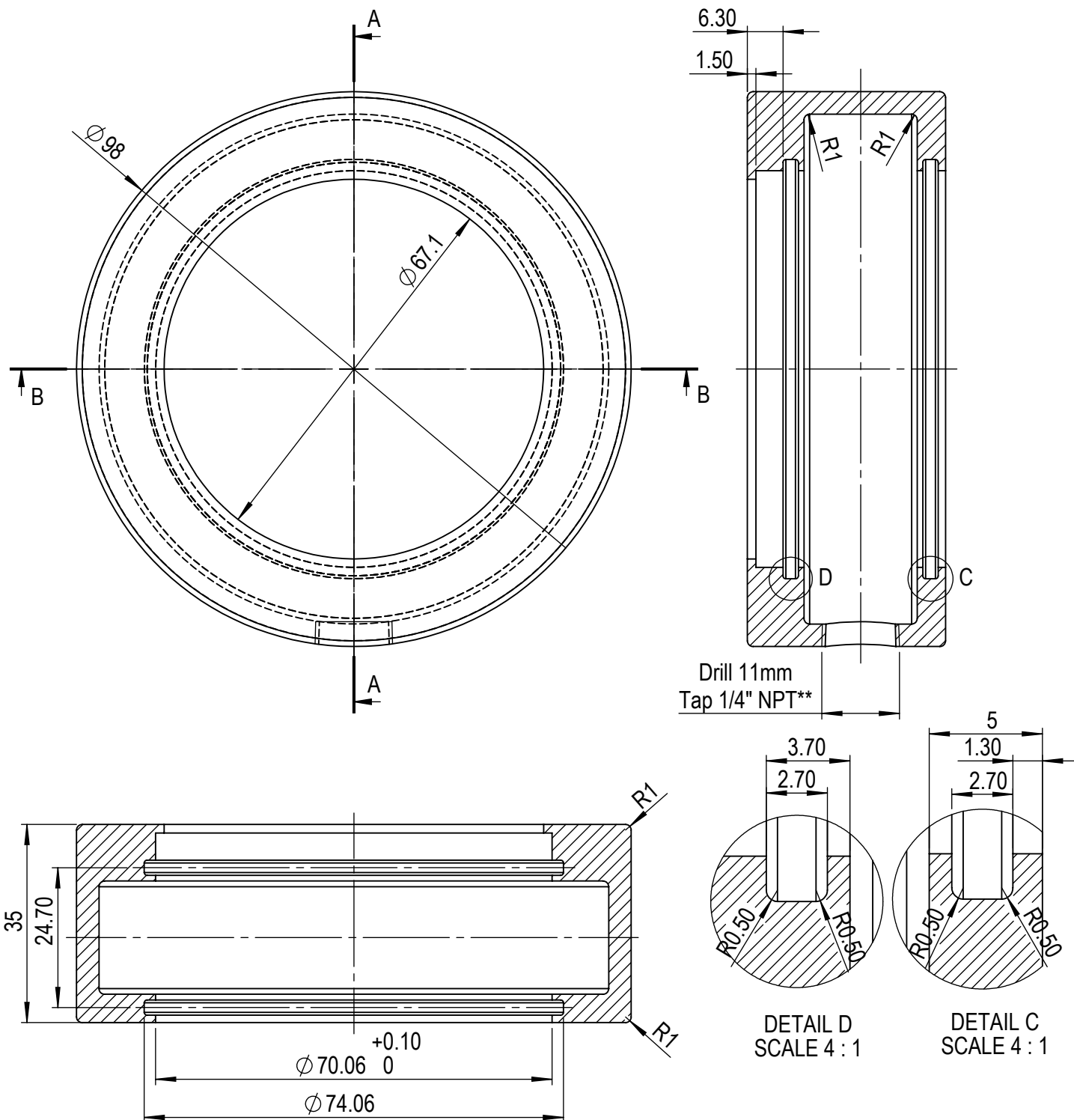


general angle 0,3...0,5

N8/Ra 3.2

PROJECT DIRECTOR		DATE				22.08.2014		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
M.Prokic		DATE MODIFY								MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
drew	H. Puga												
MATERIAL:		Inox											
General tolerance SN 258440													
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Bouchon-cooling (botton)					
Ecarts (mm)		`0.05	`0.1	`0.15	`0.2	`0.3	`0.5	SCALE: 2:1		SHEET 1 OF 1		A4	

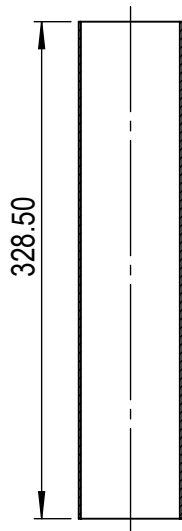
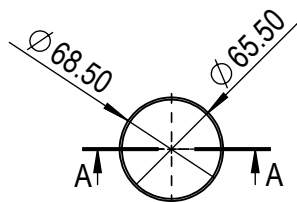
Enable 3D View



** 1/4 NPT Pipe Size, 18 Threads per Inch

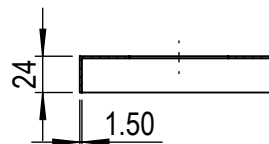
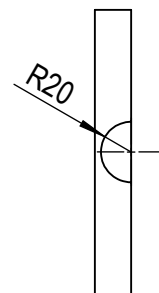
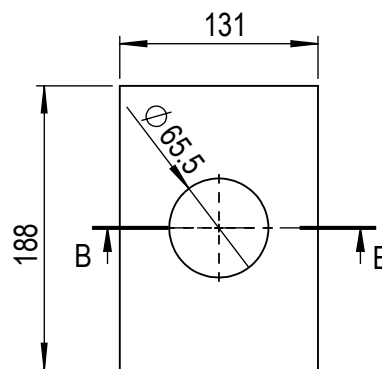
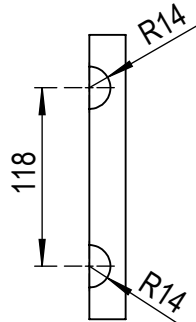
PROJECT DIRECTOR M.Prokic		DATE 22.08.2014				DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		DATE MODIFY						MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
drew H. Puga											
MATERIAL:		Inox									
		General tolerance SN 258440									
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Cooling-Transducer			
Ecarts (mm)		`0.05	`0.1	`0.15	`0.2	`0.3	`0.5	SCALE: 2:1		SHEET 1 OF 1	
										A4	

Enable 3D View



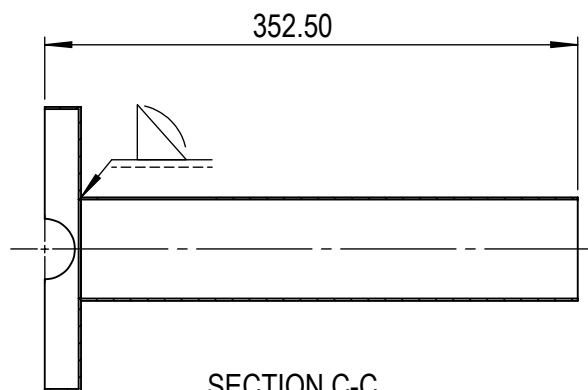
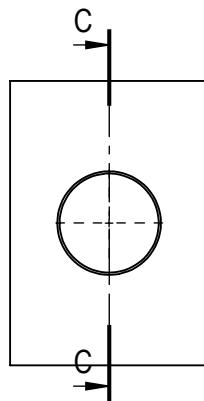
SECTION A-A

Tube Standard OD68.5/w1.5mm

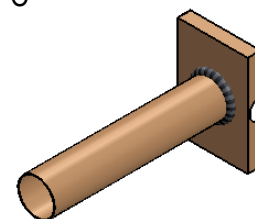


SECTION B-B

Plate - Sheet - 188x131x1.5mm



SECTION C-C

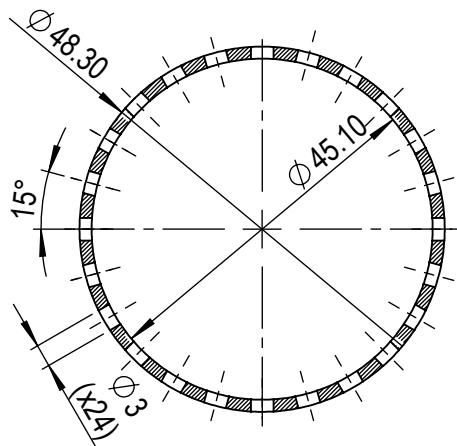
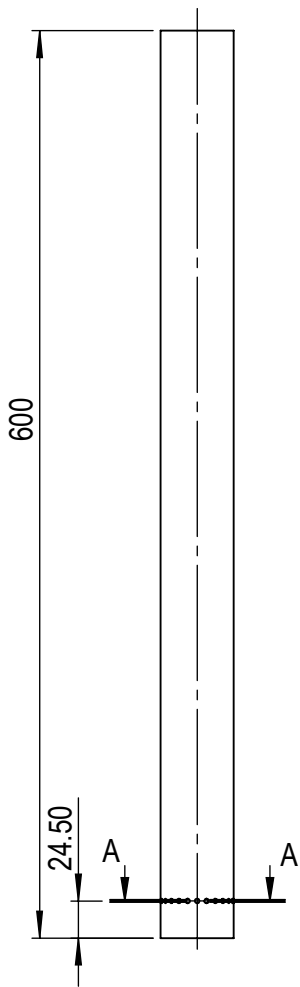


N8/Ra 3.2

general angle 0,3...0,5

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		DATE MODIFY						MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045					
drew H. Puga													
MATERIAL:		Inox											
		General tolerance SN 258440											
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Tube-clamping-cooling					
Ecarts (mm)		`0.05	`0.1	`0.15	`0.2	`0.3	`0.5	SCALE: 2:1		SHEET 1 OF 1			
										A4			

Enable 3D View



SECTION A-A
SCALE 1 : 1



general angle 0,3...0,5

N8 / Ra 3.2

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drew	H. Puga												
MATERIAL:		Inox											
General tolerance SN 258440													
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Tube-Inox-48.3x1.6					
Ecarts (mm)		`0.05	`0.1	`0.15	`0.2	`0.3	`0.5	SCALE: 2:1		SHEET 1 OF 1		A4	